

## Decorator's tacks

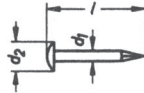
**DIN**  
**1157**

Tapeziererstifte

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

Details left unspecified are to be selected as appropriate.



Designation of a decorator's tack of size  $14 \times 13$ , with bright finish (bk):

Decorator's tack  $14 \times 13$  DIN 1157 - bk

| Size           | $d_1$ | Limit deviations*) | $l$<br>$\pm 1 d_1$ | $d_2$ |
|----------------|-------|--------------------|--------------------|-------|
| $14 \times 10$ | 1,4   | $\pm 0,04$         | 10                 | 4     |
| $14 \times 13$ | 1,4   | $\pm 0,04$         | 13                 | 4     |
| $16 \times 16$ | 1,6   | $\pm 0,06$         | 16                 | 4,5   |
| $20 \times 20$ | 2     | $\pm 0,06$         | 20                 | 6     |
| $25 \times 25$ | 2,5   | $\pm 0,08$         | 25                 | 8     |

\*) Refers to tacks with bright finish.

**Material and finish**

Decorator's tacks shall be made of steel (grade at manufacturer's discretion) and have a bright (bk)<sup>1)</sup> or blue annealed (bl g)<sup>1)</sup> finish.

**Form of supply**

Decorator's tacks shall be supplied in packs with a net weight of 1 kg each.

Designation for ordering 100 kg of decorator's tacks of size  $14 \times 13$ , with bright finish (bk):

**100 kg tacks  $14 \times 13$  DIN 1157 - bk**

<sup>1)</sup> Symbol as in DIN 1653.